

Fig 2-a

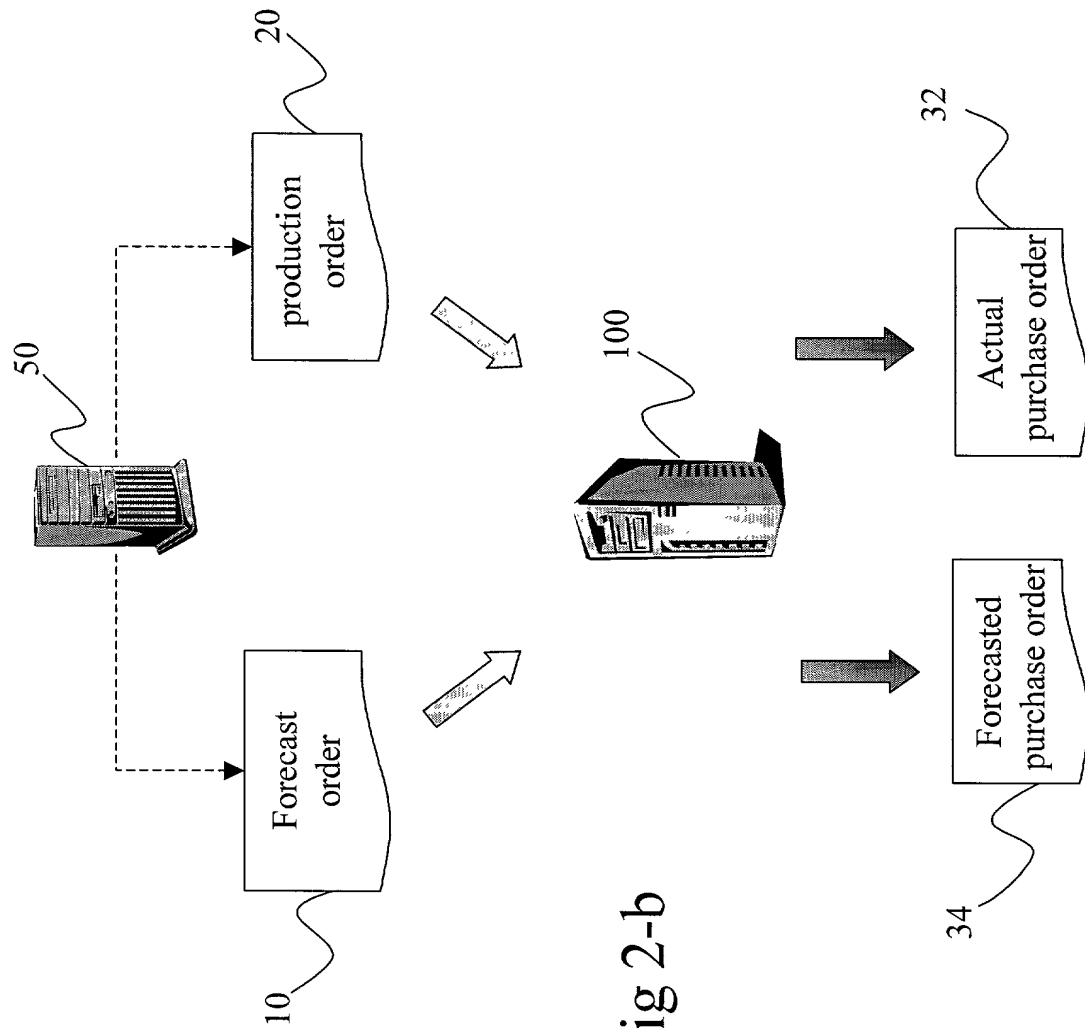


Fig 2-b

170			
Actual production quantity	A 100	B 30	C 80
Shortage of the day	A 0	B -40	C -80
Forecasted demand	A A'	B 80	C C'
Forecasted shortage	A 130	B 120	C 200

160			
Forecast order	A 150	B 80	C 120
Production order	A 100	B 70	C 160
Surplus/excess demand	A 50	B 10	C -40
Stock	A 120	B 30	C 80
Shortage	A 0	B -40	C -80
Surplus stock	A +20	B 0	C 0
Actual purchase order	A 0	B 40	C 80
Forecasted purchase order	A 130	B 80	C 120

Fig 2-c

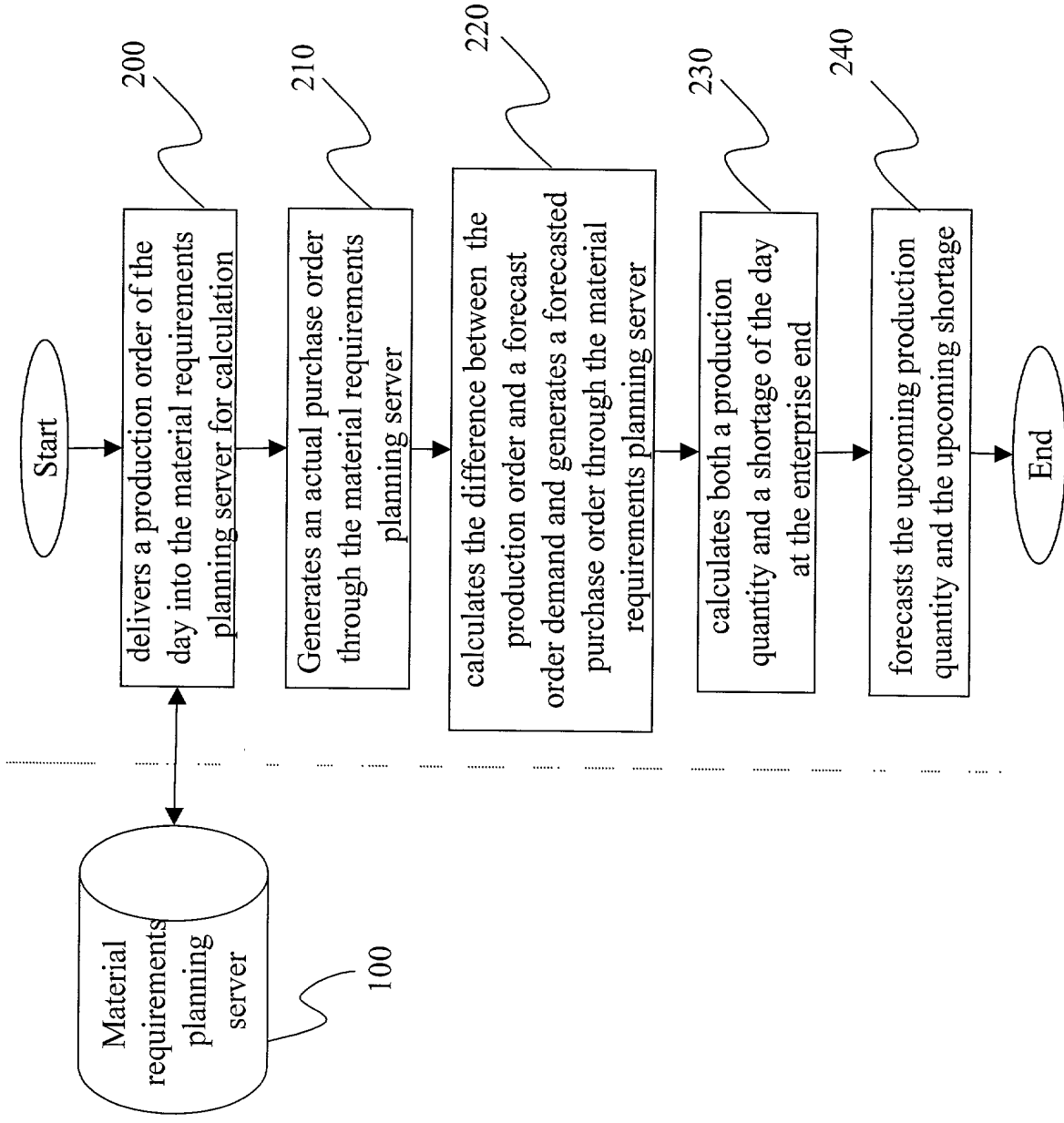


Fig 3